

## LifeBook P1610 LCD/Digitizer Replacement

ESD Precautions are required when working on this LifeBook computer.

Make sure the LifeBook is turned off before beginning this procedure.



1. Turn the LifeBook over and remove the battery



2. Remove 8 screw covers from the front of the display.



3. Extract 8 screws from the front of the display.



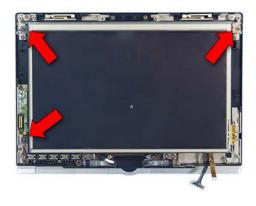
4. Using the plastic pry tool pry around the perimeter of the display to release the front cover from the rear.



5. Gently slide the pry tool between the screen and the front cover to release the tape.



7. Extract 2 screws from the power switch board and turn it over.



9. Extract 3 screws securing the LCD.



11. Lift the LCD off the digitizer.



6. Lift the front cover off.



8. Disconnect the 2 cables from the board and lift it out.



10. Turn the LCD over remove the tape from its cable and disconnect it.



12. Replace the defective part and place the LCD onto the digitizer. Be sure there is no dust between them.



13. Connect the LCD cable, tape it down and place the LCD into the rear cover.



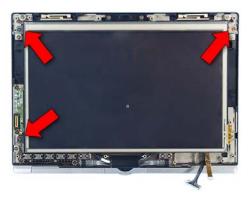
15. Connect the 2 cables to the power switch board and place it into the rear cover.



17. Press the front cover into place and secure it with 8 screws.



19. Lift the display up and turn it around.



14. Secure the LCD with 3 screws.



16. Secure it with 2 screws.



18. Place 8 screw covers over these screws.



20. Lay it back down and turn the LifeBook over.



21. Replace the battery.